

**500 ml PET Mount Franklin
BOTTLE SHIMMING
S013.1**

Models Affected: 600 Series 90 Venders Only.

Reason: To supply a set-up to vend the 500 ml PET Mount Franklin Bottle in model 600 Series 90 venders.



Height: 7.16" (181.9mm)
Width: 2.80" (71.1mm)

500 ml PET
Mount Franklin Bottle

Wide Column Set-Up					
LOADING DEPTH	PARTS PER COLUMN	CAM SETTING	CAM(S) FOR MOTOR	REAR SPACER	OTHER PARTS
2 (load caps to the back)	1 - right ribbed shim 801,804,890.21 1 - left ribbed shim 801,804,900.21	#1 (4 notches)	Green 801,806,410.41 Gold 801,806,400.11	Standard Rear Spacer 497,073,100.03 Set in hole #22.	-
Narrow Column Set-Up					
2 (load caps to the back)	1 bubble shim, right 361,010,080.43	#2	-	Standard Rear Spacer 497,073,200.03 Set in hole #22.	Rotor, Wide 801,201,220.01

NA = Not Applicable

500 ml PET "Mount Franklin" Bottle Capacity (600T)	
WIDE COLUMN	60
NARROW COLUMN	32
TOTAL	340

Parts required per vender:

3 - 801,804,890.21	ribbed shim, left
3 - 801,804,900.21	ribbed shim, right
3 - 801,806,410.41	vending cam, green
3 - 801,806,400.11	adjustable cam, gold
5 - 361,010,080.43	bubble shim, right
5 - 801,201,220.01	rotor, wide
3 - 497,073,100.03	standard rear spacer, wide
5 - 497,073,200.03	standard rear spacer, narrow

Parts per wide column:

1 - 801,804,890.21	ribbed shim, right
1 - 801,804,900.21	ribbed shim, left
1 - 801,806,410.41	vending cam, green
1 - 801,806,400.11	adjustable cam, gold
1 - 497,073,100.03	standard rear spacer, wide

VENDER SET-UP FOR WIDE COLUMNS:

1. Unplug the vender.
2. Remove the can retainers (triangles) from the oscillator.
3. Install one right and one left ribbed shim in each wide column.
4. Set the rear spacer in hole #22 at the top and bottom.
5. Install green vending cam.
6. Install gold adjustable cam.
7. Set cam to #1 which is showing only four notches.
8. Set the discharge member and closure strip for bottles.
9. Load bottles with caps to the back.

Parts per narrow column:

1 - 361,010,080.43	bubble shim, right
1 - 801,201,220.01	rotor, wide
1 - 497,073,200.03	standard rear spacer, narrow

VENDER SET-UP FOR NARROW COLUMNS:

1. Unplug the vender.
2. Install one bubble shim on the right side of each narrow column.
3. Adjust the cam setting to #2 showing two notches.
4. Set the rear spacer in hole #22 at the top and bottom.
5. Set the discharge member and closure strip for bottles.
6. Load bottles with caps to the back.